

**Garant**
**Side milling cutter, uncoated,  $\text{\O} \times \text{width js16} \times \text{k11}$ : 63X10mm**

**Order data**

Order number	185820 63X10
GTIN	4045197097903
Item class	11U

**Description**
**Version:**

Staggered teeth with collar and keyway.

**Application:**

For **slotting or cutting-off** when the side faces of the component must have an accurate and clean surface.

**Note:**

$f_z$  for  $a_e = 0.1 \times D$ .

**Technical description**

Cutting edge $\text{\O} D_c$	63 mm
Bore $\text{\O} H7$	22 mm
Feed $f_z$ in steel $< 750 \text{ N/mm}^2$	0.05 mm
No. of teeth Z	14
Cutting width	10 mm
Shank type	with bore

Coating	uncoated
Tool material	HSS Co 5
Standard	DIN 885 A
Milling profile	staggered teeth
Type	N
Tolerance nominal $\varnothing$	js16
Through-coolant	no
Colour ring	without
Type of product	Side milling cutter

### User data

	Suitability	$V_c$	ISO code
Aluminium (short chipping)	suitable only under restricted conditions	200 m/min	N
Steel < 500 N/mm <sup>2</sup>	suitable	19 m/min	P
Steel < 750 N/mm <sup>2</sup>	suitable	19 m/min	P
Steel < 900 N/mm <sup>2</sup>	suitable	19 m/min	P
INOX < 900 N/mm <sup>2</sup>	suitable only under restricted conditions	9 m/min	M
CuZn	suitable only under restricted conditions	180 m/min	N
Uni	suitable only under restricted conditions		
wet maximum	suitable		