

Garant
Side milling cutter, uncoated, \varnothing ×width js16×k11: 100X4mm

Order data

Order number	185820 100X4
GTIN	4045197098009
Item class	11U

Description
Version:

Staggered teeth with collar and keyway.

Application:

For **slotting or cutting-off** when the side faces of the component must have an accurate and clean surface.

Note:

f_z for $a_e = 0.1 \times D$.

Technical description

Cutting edge $\varnothing D_c$	100 mm
Bore $\varnothing H7$	32 mm
Cutting width	4 mm
No. of teeth Z	22
Feed f_z in steel < 750 N/mm ²	0.06 mm
Shank type	with bore

Coating	uncoated
Tool material	HSS Co 5
Standard	DIN 885 A
Milling profile	staggered teeth
Type	N
Tolerance nominal \varnothing	js16
Through-coolant	no
Colour ring	without
Type of product	Side milling cutter

User data

	Suitability	V_c	ISO code
Aluminium (short chipping)	suitable only under restricted conditions	200 m/min	N
Steel < 500 N/mm ²	suitable	19 m/min	P
Steel < 750 N/mm ²	suitable	19 m/min	P
Steel < 900 N/mm ²	suitable	19 m/min	P
INOX < 900 N/mm ²	suitable only under restricted conditions	9 m/min	M
CuZn	suitable only under restricted conditions	180 m/min	N
Uni	suitable only under restricted conditions		
wet maximum	suitable		