

**Indexable drill holder Form E1, VDI 20, Bore d<sub>2</sub> (H6): 25mm****Order data**

Order number	319155 25
GTIN	4062406755171
Item class	32U

**Description****Application:**

For drilling with indexable drill with internal coolant supply.

**Standard:**

**DIN 69880 / VDI 3425**, Blatt 2.

**Technical description**

External $\varnothing d_3$	45 mm
$l_2$	59 mm
Bore $d_2$ (H6)	25 mm
$l_1 -0.2$	71 mm
Cooling channel thread	M6
Clamping screw thread	M12×1
Shape	E
VDI size	VDI 20
$d_6$	50 mm
Colour code for VDI shanks	VDI 20

Type of product

VDI tool arbor