

**Indexable drill holder Form E1, VDI 30, Bore d<sub>2</sub> (H6): 25mm****Order data**

Order number	319175 25
GTIN	4067263152118
Item class	32U

**Description****Application:**

For drilling with indexable drill with internal coolant supply.

**Standard:**

**DIN 69880 / VDI 3425**, Blatt 2.

**Technical description**

Bore d <sub>2</sub> (H6)	25 mm
l <sub>2</sub>	59 mm
External Ø d <sub>3</sub>	45 mm
l <sub>1</sub> -0.2	75 mm
Cooling channel thread	M8
Clamping screw thread	M12×1
Shape	E
VDI size	VDI 30
d <sub>6</sub>	68 mm
Colour code for VDI shanks	VDI 30

Type of product

VDI tool arbor