



## Indexable drill holder Form E1, VDI 30, Bore d<sub>2</sub> (H6): 32mm



### Order data

Order number	319175 32
GTIN	4067263152132
Item class	32U

### Description

#### Application:

For drilling with indexable drill with internal coolant supply.

#### Standard:

DIN 69880 / VDI 3425, Blatt 2.

### Technical description

External Ø d <sub>3</sub>	52 mm
l <sub>2</sub>	63 mm
Bore d <sub>2</sub> (H6)	32 mm
l <sub>1</sub> -0.2	71 mm
Cooling channel thread	M8
Clamping screw thread	M12×1
Shape	E
VDI size	VDI 30
d <sub>6</sub>	68 mm
Colour code for VDI shanks	VDI 30

Type of product

VDI tool arbor