

**Indexable drill holder Form E1, VDI 30, Bore d2 (H6): 20mm****Order data**

Order number	319175 20
GTIN	4067263120506
Item class	32U

Description**Application:**

For drilling with indexable drill with internal coolant supply.

Standard:

DIN 69880 / VDI 3425, Blatt 2.

Technical description

$l_1 -0.2$	67 mm
External $\varnothing d_3$	40 mm
l_2	54 mm
Bore d_2 (H6)	20 mm
Cooling channel thread	M8
Clamping screw thread	M10×1
Shape	E
VDI size	VDI 30
d_6	68 mm
Colour code for VDI shanks	VDI 30

Type of product

VDI tool arbor