



## Indexable drill holder Form E1, VDI 40, Bore d<sub>2</sub> (H6): 32mm



### Order data

Order number	319205 32
GTIN	4062406755294
Item class	32U

### Description

#### Application:

For drilling with indexable drill with internal coolant supply.

#### Standard:

**DIN 69880 / VDI 3425**, Blatt 2.

### Technical description

Bore d <sub>2</sub> (H6)	32 mm
l <sub>1</sub> -0.2	75 mm
l <sub>2</sub>	63 mm
External Ø d <sub>3</sub>	52 mm
Cooling channel thread	M8
Clamping screw thread	M12×1
Shape	E
VDI size	VDI 40
d <sub>6</sub>	83 mm
Colour code for VDI shanks	VDI 40

Type of product

VDI tool arbor