

**Indexable drill holder Form E1, VDI 50, Bore d₂ (H6): 20mm****Order data**

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|--------------|---------------|
| Order number | 319215 20 |
| GTIN | 4062406755317 |
| Item class | 32U |

Description**Application:**

For drilling with indexable drill with internal coolant supply.

Standard:

DIN 69880 / VDI 3425, Blatt 2.

Technical description

| | |
|----------------------------|--------|
| l_2 | 54 mm |
| $l_1 -0.2$ | 67 mm |
| Bore d_2 (H6) | 20 mm |
| External $\varnothing d_3$ | 40 mm |
| Cooling channel thread | M8 |
| Clamping screw thread | M10×1 |
| Shape | E |
| VDI size | VDI 50 |
| d_6 | 98 mm |
| Colour code for VDI shanks | VDI 50 |

Type of product

VDI tool arbor