

**Indexable drill holder Form E1, VDI 50, Bore d₂ (H6): 32mm****Order data**

Order number	319215 32
GTIN	4062406755331
Item class	32U

Description**Application:**

For drilling with indexable drill with internal coolant supply.

Standard:

DIN 69880 / VDI 3425, Blatt 2.

Technical description

$l_1 -0.2$	71 mm
External $\varnothing d_3$	52 mm
Bore d_2 (H6)	32 mm
l_2	63 mm
Cooling channel thread	M8
Clamping screw thread	M12×1
Shape	E
VDI size	VDI 50
d_6	98 mm
Colour code for VDI shanks	VDI 50

Type of product

VDI tool arbor