

**Indexable drill holder Form E1, VDI 50, Bore d2 (H6): 25mm****Order data**

Order number	319215 25
GTIN	4062406755324
Item class	32U

Description**Application:**

For drilling with indexable drill with internal coolant supply.

Standard:

DIN 69880 / VDI 3425, Blatt 2.

Technical description

Bore d ₂ (H6)	25 mm
External Ø d ₃	45 mm
l ₁ -0.2	75 mm
l ₂	59 mm
Cooling channel thread	M8
Clamping screw thread	M12×1
Shape	E
VDI size	VDI 50
d ₆	98 mm
Colour code for VDI shanks	VDI 50

Type of product

VDI tool arbor