

**Garant**
**VNMG 160404, Grade: HB7415-1**


### Order data

Order number	251802 HB7415-1
GTIN	4062406750886
Item class	21G

### Technical description

Cutting depth $a_p$	0.5 - 4 mm
ISO code indexable insert	VNMG 160404
Tool material	Carbide
Main application	S
Feed $f$	0.1 - 0.3 mm/rev.
Number of changes/inserts	4
Cutting speed $v_c$ main application	40 - 90 m/min
Tolerance	M
Grade	HB7415-1
Chip breaker	TIM
Finishing/roughing assignment	Finishing

Corner radius	0.4 mm
Cutting conditions	continuous
Type of product	Indexable insert for turning