

Garant
DNMG 150604, Grade: HB7130-2


Order data

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| Order number | 250760 HB7130-2 |
| GTIN | 4062406765019 |
| Item class | 21G |

Description

DNMG 150604 HB7130-2 Grade: HB7130-2
 Chip breaker: VM
 Tolerance: M
 Cutting depth a_p : 0.5 - 5 mm
 Feed f : 0.2 - 0.5 mm/rev.
 Cutting speed v_c main application: 70 - 240 m/min

Technical description

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|--------------------------------------|-------------------|
| Finishing/roughing assignment | Finishing |
| Feed f | 0.2 - 0.5 mm/rev. |
| Cutting depth a_p | 0.5 - 5 mm |
| Corner radius | 0.4 mm |
| Cutting speed v_c main application | 70 - 240 m/min |
| Chip breaker | VM |

| | |
|---------------------------|------------------------------|
| Tool material | Carbide |
| Cutting conditions | slightly interrupted |
| Grade | HB7130-2 |
| Main application | M |
| ISO code indexable insert | DNMG 150604 |
| Number of changes/inserts | 4 |
| Tolerance | M |
| Type of product | Indexable insert for turning |