



## Face driver with Morse taper, Morse taper (MK): 5



### Order data

|              |               |
|--------------|---------------|
| Order number | 327401 5      |
| GTIN         | 4062406764609 |
| Item class   | 32P           |

### Description

#### Version:

- Tip angle 60°, clamping  $\varnothing$  17 mm – 54 mm.
- Clockwise and anti-clockwise rotation.
- Outstandingly suitable for use on lathes and when hobbing.

#### Application:

For mounting in the headstock taper of the lathe.

#### Suitable for:

Lathe centres No. 321405, No. 321720, No. 321730 and 321740.

#### Supplied with:

Face driver with centring points 327410 and driver 327412.

#### Optional extras:

No. 327410 centring point, No. 327412 driver, No. 327414 damping elements.

#### Note:

Suitable taper sleeves for adapting in lathe chucks available on request.

Working range  $\varnothing$ : 28 - 50 mm

Clamping  $\varnothing$  D1: 26 mm

Reach B: 70.3 mm

Workpiece weight: 55 kg

External  $\varnothing$ : 52 mm

largest centre point  $\varnothing$  60° A: 9 mm

### Technical description

|                           |       |
|---------------------------|-------|
| Clamping $\varnothing$ D1 | 26 mm |
|---------------------------|-------|

|  |             |
|--|-------------|
| largest centre point $\varnothing$ 60° A | 9 mm        |
| Workpiece weight                         | 55 kg       |
| External $\varnothing$                   | 52 mm       |
| Working range $\varnothing$              | 28 - 50 mm  |
| Reach B                                  | 70.3 mm     |
| Push-off screw                           | no          |
| Type of product                          | Face driver |