



## Face driver with Morse taper, Morse taper (MK): 4



### Order data

Order number	327402 4
GTIN	4062406765811
Item class	32P

### Description

#### Version:

- Tip angle 60°, clamping  $\varnothing$  17 mm – 54 mm.
- Clockwise and anti-clockwise rotation.
- Outstandingly suitable for use on lathes and when hobbing.

#### Application:

For mounting in the headstock taper of the lathe.

#### Suitable for:

Lathe centres No. 321405, No. 321720, No. 321730 and 321740.

#### Supplied with:

Face driver with centring points 327410 and driver 327412.

#### Optional extras:

No. 327410 centring point, No. 327412 driver, No. 327414 damping elements.

#### Note:

Suitable taper sleeves for adapting in lathe chucks available on request.

Overall length: 190 mm

Working range  $\varnothing$ : 40 - 72 mm

Clamping  $\varnothing$  D1: 38 mm

Reach B: 89 mm

Workpiece weight: 65 kg

External  $\varnothing$ : 70 mm

### Technical description

Overall length	190 mm
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Working range Ø	40 - 72 mm
Workpiece weight	65 kg
External Ø	70 mm
Clamping Ø D1	38 mm
largest centre point Ø 60° A	14 mm
Reach B	89 mm
Push-off screw	no
Type of product	Face driver