

**Garant****DNMG 110404, Grade: HB725-1**

## Order data

Order number	250752 HB725-1
GTIN	4062406750572
Item class	21G

## Description

DNMG 110404 HB725-1 Grade: HB725-1  
Chip breaker: UM1  
Tolerance: M  
Cutting depth  $a_p$ : 0.2 - 6 mm  
Feed  $f$ : 0.05 - 0.6 mm/rev.  
Cutting speed  $v_c$  main application: 50 - 250 m/min

## Technical description

Cutting depth $a_p$	0.2 - 6 mm
Tool material	Carbide
Grade	HB725-1
Number of changes/inserts	4
Cutting conditions	slightly interrupted
ISO code indexable insert	DNMG 110404

Tolerance	M
Cutting speed $v_c$ main application	50 - 250 m/min
Corner radius	0.4 mm
Feed f	0.05 - 0.6 mm/rev.
Finishing/roughing assignment	Finishing
Chip breaker	UM1
Main application	UNI
Type of product	Indexable insert for turning