

**Garant****DNMG 150604, Grade: HB725-1**

## Order data

Order number	250760 HB725-1
GTIN	4062406750596
Item class	21G

## Description

DNMG 150604 HB725-1 Grade: HB725-1  
Chip breaker: UM1  
Tolerance: M  
Cutting depth  $a_p$ : 0.2 - 6 mm  
Feed  $f$ : 0.05 - 0.6 mm/rev.  
Cutting speed  $v_c$  main application: 50 - 250 m/min

## Technical description

Cutting speed $v_c$ main application	50 - 250 m/min
Feed $f$	0.05 - 0.6 mm/rev.
Corner radius	0.4 mm
Finishing/roughing assignment	Finishing
Main application	UNI
Tool material	Carbide

Cutting depth $a_p$	0.2 - 6 mm
Cutting conditions	slightly interrupted
ISO code indexable insert	DNMG 150604
Grade	HB725-1
Number of changes/inserts	4
Tolerance	M
Chip breaker	UM1
Type of product	Indexable insert for turning