

**Garant**
**DNMG 110408, Grade: HB725-1**


### Order data

Order number	250754 HB725-1
GTIN	4062406750589
Item class	21G

### Description

DNMG 110408 HB725-1 Grade: HB725-1  
 Chip breaker: UM1  
 Tolerance: M  
 Cutting depth  $a_p$ : 0.2 - 6 mm  
 Feed  $f$ : 0.05 - 0.6 mm/rev.  
 Cutting speed  $v_c$  main application: 50 - 250 m/min

### Technical description

Main application	UNI
Grade	HB725-1
Feed $f$	0.05 - 0.6 mm/rev.
Tolerance	M
ISO code indexable insert	DNMG 110408
Cutting depth $a_p$	0.2 - 6 mm

Finishing/roughing assignment	Finishing
Cutting speed $v_c$ main application	50 - 250 m/min
Tool material	Carbide
Chip breaker	UM1
Corner radius	0.8 mm
Cutting conditions	slightly interrupted
Number of changes/inserts	4
Type of product	Indexable insert for turning