

**Garant****CNMG 120408, Grade: HB725-1**

## Order data

Order number	250158 HB725-1
GTIN	4062406750541
Item class	21G

## Technical description

Cutting depth $a_p$	0.2 - 6 mm
Chip breaker	UM1
Main application	UNI
Tolerance	M
Number of changes/inserts	4
Finishing/roughing assignment	Finishing
Feed $f$	0.05 - 0.6 mm/rev.
Corner radius	0.8 mm
Cutting speed $v_c$ main application	50 - 250 m/min
ISO code indexable insert	CNMG 120408
Tool material	Carbide

Cutting conditions	slightly interrupted
Grade	HB725-1
Type of product	Indexable insert for turning