

Garant**VNMG 160404, Grade: HB725-1****Order data**

Order number	251802 HB725-1
GTIN	4062406765668
Item class	21G

Technical description

Cutting depth a_p	0.2 - 6 mm
Tool material	Carbide
Finishing/roughing assignment	Finishing
Tolerance	M
Grade	HB725-1
Number of changes/inserts	4
Corner radius	0.4 mm
ISO code indexable insert	VNMG 160404
Cutting conditions	slightly interrupted
Main application	UNI
Chip breaker	UM1

Cutting speed v_c main application	50 - 250 m/min
Feed f	0.05 - 0.6 mm/rev.
Type of product	Indexable insert for turning