

Garant
TNMG 160408, Grade: HB725-1


Order data

Order number	251544 HB725-1
GTIN	4062406765651
Item class	21G

Description

TN.G 160408 HB725-1 Grade: HB725-1
 Chip breaker: UM1
 Tolerance: M
 Cutting depth a_p : 0.2 - 6 mm
 Feed f : 0.05 - 0.6 mm/rev.
 Cutting speed v_c main application: 50 - 250 m/min

Technical description

Corner radius	0.8 mm
Tolerance	M
Finishing/roughing assignment	Finishing
Main application	UNI
Cutting speed v_c main application	50 - 250 m/min
Cutting depth a_p	0.2 - 6 mm
Chip breaker	UM1

Grade	HB725-1
Number of changes/inserts	6
ISO code indexable insert	TNMG 160408
Cutting conditions	slightly interrupted
Feed f	0.05 - 0.6 mm/rev.
Tool material	Carbide
Type of product	Indexable insert for turning