

**Garant**
**DNMG 150612, Grade: HB725-1**


### Order data

Order number	250764 HB725-1
GTIN	4062406765613
Item class	21G

### Description

DNMG 150612 HB725-1 Grade: HB725-1  
 Chip breaker: UM1  
 Tolerance: M  
 Cutting depth  $a_p$ : 0.2 - 6 mm  
 Feed  $f$ : 0.05 - 0.6 mm/rev.  
 Cutting speed  $v_c$  main application: 50 - 250 m/min

### Technical description

Cutting conditions	slightly interrupted
ISO code indexable insert	DNMG 150612
Feed $f$	0.05 - 0.6 mm/rev.
Tool material	Carbide
Tolerance	M
Cutting depth $a_p$	0.2 - 6 mm

Chip breaker	UM1
Finishing/roughing assignment	Finishing
Grade	HB725-1
Main application	UNI
Corner radius	1.2 mm
Number of changes/inserts	4
Cutting speed $v_c$ main application	50 - 250 m/min
Type of product	Indexable insert for turning