

Garant
CC.T 09T308, Grade: HB725-1


Order data

Order number	260152 HB725-1
GTIN	4062406765934
Item class	21G

Description

CC.T 09T308 HB725-1 Grade: HB725-1
 Chip breaker: UM1
 Tolerance: M
 Cutting depth a_p : 0.2 - 4 mm
 Feed f : 0.05 - 0.5 mm/rev.
 Cutting speed v_c main application: 50 - 250 m/min

Technical description

Chip breaker	UM1
Finishing/roughing assignment	Finishing
Cutting conditions	slightly interrupted
Feed f	0.05 - 0.5 mm/rev.
Tool material	Carbide
Cutting depth a_p	0.2 - 4 mm

Grade	HB725-1
Main application	UNI
Number of changes/inserts	2
Corner radius	0.8 mm
Tolerance	M
Cutting speed v_c main application	50 - 250 m/min
ISO code indexable insert	CCMT 09T308
Type of product	Indexable insert for turning