

Garant
DC.T 11T304, Grade: HB725-1


Order data

Order number	260462 HB725-1
GTIN	4062406765972
Item class	21G

Description

DC.T 11T304 HB725-1 Grade: HB725-1
 Chip breaker: UM1
 Tolerance: M
 Cutting depth a_p : 0.2 - 4 mm
 Feed f : 0.05 - 0.5 mm/rev.
 Cutting speed v_c main application: 50 - 250 m/min

Technical description

ISO code indexable insert	DCMT 11T304
Chip breaker	UM1
Main application	UNI
Tool material	Carbide
Grade	HB725-1
Corner radius	0.4 mm
Number of changes/inserts	2

Finishing/roughing assignment	Finishing
Cutting speed v_c main application	50 - 250 m/min
Tolerance	M
Cutting conditions	slightly interrupted
Cutting depth a_p	0.2 - 4 mm
Feed f	0.05 - 0.5 mm/rev.
Type of product	Indexable insert for turning