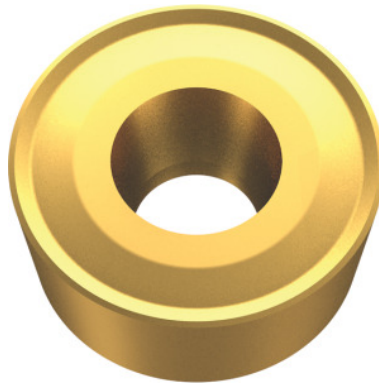


**Garant**
**RC.X 1204, Grade: HB725-1**


### Order data

Order number	260650 HB725-1
GTIN	4062406766023
Item class	21G

### Description

RC.X 1204 HB725-1 Chip breaker: UM1  
 Tolerance: M  
 Cutting depth  $a_p$ : 0.5 - 2 mm  
 Feed  $f$ : 0.1 - 0.3 mm/rev.  
 Cutting speed  $v_c$  main application: 60 - 230 m/min

### Technical description

Tool material	Carbide
Main application	UNI
Number of changes/inserts	4
Cutting depth $a_p$	0.5 - 2 mm
Cutting speed $v_c$ main application	60 - 230 m/min
Cutting conditions	slightly interrupted
ISO code indexable insert	RCMX 1204

Feed f	0.1 - 0.3 mm/rev.
Finishing/roughing assignment	Finishing
Grade	HB725-1
Chip breaker	UM1
Tolerance	M
Type of product	Indexable insert for turning