

**Garant**
**RC.T 0803, Grade: HB725-1**


### Order data

Order number	260630 HB725-1
GTIN	4062406766009
Item class	21G

### Description

RC.T 0803 HB725-1 Chip breaker: UM1  
 Tolerance: M  
 Cutting depth  $a_p$ : 0.5 - 2 mm  
 Feed  $f$ : 0.1 - 0.3 mm/rev.  
 Cutting speed  $v_c$  main application: 60 - 230 m/min

### Technical description

Number of changes/inserts	4
ISO code indexable insert	RCMT 0803
Tool material	Carbide
Main application	UNI
Cutting conditions	slightly interrupted
Chip breaker	UM1
Cutting speed $v_c$ main application	60 - 230 m/min

Finishing/roughing assignment	Finishing
Cutting depth $a_p$	0.5 - 2 mm
Feed $f$	0.1 - 0.3 mm/rev.
Tolerance	M
Grade	HB725-1
Type of product	Indexable insert for turning