

Garant
CC.T 120404, Grade: HB725-1


Order data

Order number	260158 HB725-1
GTIN	4062406765941
Item class	21G

Description

CC.T 120404 HB725-1 Grade: HB725-1
 Chip breaker: UM1
 Tolerance: M
 Cutting depth a_p : 0.2 - 4 mm
 Feed f : 0.05 - 0.5 mm/rev.
 Cutting speed v_c main application: 50 - 250 m/min

Technical description

Number of changes/inserts	2
Tool material	Carbide
Cutting conditions	slightly interrupted
Corner radius	0.4 mm
ISO code indexable insert	CCMT 120404
Cutting depth a_p	0.2 - 4 mm

Main application	UNI
Finishing/roughing assignment	Finishing
Grade	HB725-1
Tolerance	M
Cutting speed v_c main application	50 - 250 m/min
Feed f	0.05 - 0.5 mm/rev.
Chip breaker	UM1
Type of product	Indexable insert for turning