

Garant**CC.T 09T304, Grade: HB725-1**

Order data

Order number	260150 HB725-1
GTIN	4062406765927
Item class	21G

Description

CC.T 09T304 HB725-1 Grade: HB725-1
Chip breaker: UM1
Tolerance: M
Cutting depth a_p : 0.2 - 4 mm
Feed f : 0.05 - 0.5 mm/rev.
Cutting speed v_c main application: 50 - 250 m/min

Technical description

Tool material	Carbide
Feed f	0.05 - 0.5 mm/rev.
Tolerance	M
Chip breaker	UM1
Cutting conditions	slightly interrupted
Corner radius	0.4 mm

ISO code indexable insert	CCMT 09T304
Number of changes/inserts	2
Grade	HB725-1
Finishing/roughing assignment	Finishing
Cutting speed v_c main application	50 - 250 m/min
Main application	UNI
Cutting depth a_p	0.2 - 4 mm
Type of product	Indexable insert for turning