

Garant**TC.T 110204, Grade: HB725-1**

Order data

Order number	260982 HB725-1
GTIN	4062406765774
Item class	21G

Description

TC.T 110204 HB725-1 Grade: HB725-1
Chip breaker: UM1
Tolerance: M
Cutting depth a_p : 0.2 - 4 mm
Feed f : 0.05 - 0.5 mm/rev.
Cutting speed v_c main application: 50 - 250 m/min

Technical description

Chip breaker	UM1
Tolerance	M
Main application	UNI
Number of changes/inserts	3
Tool material	Carbide
Cutting conditions	slightly interrupted
ISO code indexable insert	TCMT 110204

Finishing/roughing assignment	Finishing
Feed f	0.05 - 0.5 mm/rev.
Cutting speed v_c main application	50 - 250 m/min
Grade	HB725-1
Corner radius	0.4 mm
Cutting depth a_p	0.2 - 4 mm
Type of product	Indexable insert for turning