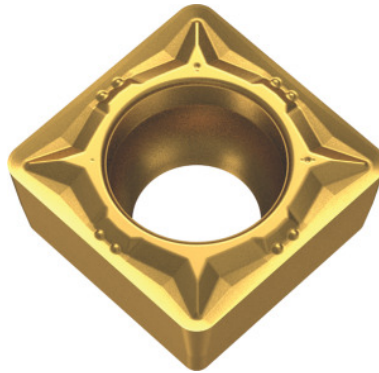


**Garant**
**SC.T 09T304, Grade: HB725-1**


### Order data

|              |                |
|--------------|----------------|
| Order number | 260762 HB725-1 |
| GTIN         | 4062406765736  |
| Item class   | 21G            |

### Description

SC.T 09T304 HB725-1 Corner radius: 0.4 mm

Grade: HB725-1

Chip breaker: UM1

Tolerance: M

Cutting depth  $a_p$ : 0.2 - 4 mm

Feed  $f$ : 0.05 - 0.5 mm/rev.

### Technical description

|                                      |                      |
|--------------------------------------|----------------------|
| Tool material                        | Carbide              |
| Number of changes/inserts            | 4                    |
| Main application                     | UNI                  |
| Chip breaker                         | UM1                  |
| Cutting speed $v_c$ main application | 50 - 250 m/min       |
| Cutting conditions                   | slightly interrupted |
| ISO code indexable insert            | SCMT 09T304          |

|                               |                              |
|-------------------------------|------------------------------|
| Grade                         | HB725-1                      |
| Feed f                        | 0.05 - 0.5 mm/rev.           |
| Tolerance                     | M                            |
| Finishing/roughing assignment | Finishing                    |
| Corner radius                 | 0.4 mm                       |
| Cutting depth $a_p$           | 0.2 - 4 mm                   |
| Type of product               | Indexable insert for turning |