

Garant
SC.T 120408, Grade: HB725-1


Order data

Order number	260766 HB725-1
GTIN	4062406765767
Item class	21G

Description

SC.T 120408 HB725-1 Corner radius: 0.8 mm
 Grade: HB725-1
 Chip breaker: UM1
 Tolerance: M
 Cutting depth a_p : 0.2 - 4 mm
 Feed f : 0.05 - 0.5 mm/rev.

Technical description

Number of changes/inserts	4
Finishing/roughing assignment	Finishing
Corner radius	0.8 mm
Chip breaker	UM1
Tool material	Carbide
Cutting conditions	slightly interrupted
Cutting depth a_p	0.2 - 4 mm

Grade	HB725-1
Cutting speed v_c main application	50 - 250 m/min
Feed f	0.05 - 0.5 mm/rev.
ISO code indexable insert	SCMT 120408
Tolerance	M
Main application	UNI
Type of product	Indexable insert for turning