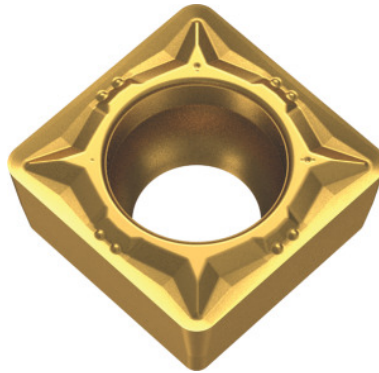


Garant**SCMT 09T308, Grade: HB725-1**

Order data

Order number	260763 HB725-1
GTIN	4062406765743
Item class	21G

Description

SCMT 09T308 HB725-1 Corner radius: 0.8 mm

Grade: HB725-1

Chip breaker: UM1

Tolerance: M

Cutting depth a_p : 0.2 - 4 mm

Feed f : 0.05 - 0.5 mm/rev.

Technical description

Cutting conditions	slightly interrupted
Tolerance	M
Grade	HB725-1
Feed f	0.05 - 0.5 mm/rev.
Corner radius	0.8 mm
Chip breaker	UM1
Finishing/roughing assignment	Finishing

Main application	UNI
ISO code indexable insert	SCMT 09T308
Tool material	Carbide
Cutting speed v_c main application	50 - 250 m/min
Cutting depth a_p	0.2 - 4 mm
Number of changes/inserts	4
Type of product	Indexable insert for turning