

**Garant**
**VB.T 160404, Grade: HB725-1**


### Order data

Order number	261232 HB725-1
GTIN	4062406766122
Item class	21G

### Description

VB.T 160404 HB725-1 Grade: HB725-1  
 Chip breaker: UM1  
 Tolerance: M  
 Cutting depth  $a_p$ : 0.2 - 4 mm  
 Feed  $f$ : 0.05 - 0.5 mm/rev.  
 Cutting speed  $v_c$  main application: 50 - 250 m/min

### Technical description

Feed $f$	0.05 - 0.5 mm/rev.
Finishing/roughing assignment	Finishing
Number of changes/inserts	2
Cutting speed $v_c$ main application	50 - 250 m/min
Cutting depth $a_p$	0.2 - 4 mm
Corner radius	0.4 mm
Cutting conditions	slightly interrupted

Grade	HB725-1
Tolerance	M
Tool material	Carbide
ISO code indexable insert	VBMT 160404
Chip breaker	UM1
Main application	UNI
Type of product	Indexable insert for turning