

Garant
VB.T 160408, Grade: HB725-1


Order data

Order number	261234 HB725-1
GTIN	4062406766139
Item class	21G

Description

VB.T 160408 HB725-1 Grade: HB725-1
 Chip breaker: UM1
 Tolerance: M
 Cutting depth a_p : 0.2 - 4 mm
 Feed f : 0.05 - 0.5 mm/rev.
 Cutting speed v_c main application: 50 - 250 m/min

Technical description

Cutting depth a_p	0.2 - 4 mm
Grade	HB725-1
Corner radius	0.8 mm
Feed f	0.05 - 0.5 mm/rev.
ISO code indexable insert	VBMT 160408
Tolerance	M
Tool material	Carbide

Cutting conditions	slightly interrupted
Chip breaker	UM1
Finishing/roughing assignment	Finishing
Main application	UNI
Number of changes/inserts	2
Cutting speed v_c main application	50 - 250 m/min
Type of product	Indexable insert for turning