

Garant
VB.T 110304, Grade: HB725-1


Order data

Order number	261224 HB725-1
GTIN	4062406766115
Item class	21G

Description

VB.T 110304 HB725-1 Grade: HB725-1
 Chip breaker: UM1
 Tolerance: M
 Cutting depth a_p : 0.2 - 4 mm
 Feed f : 0.05 - 0.5 mm/rev.
 Cutting speed v_c main application: 50 - 250 m/min

Technical description

ISO code indexable insert	VBMT 110304
Cutting conditions	slightly interrupted
Tool material	Carbide
Cutting depth a_p	0.2 - 4 mm
Number of changes/inserts	2
Cutting speed v_c main application	50 - 250 m/min
Grade	HB725-1

Corner radius	0.4 mm
Chip breaker	UM1
Main application	UNI
Tolerance	M
Finishing/roughing assignment	Finishing
Feed f	0.05 - 0.5 mm/rev.
Type of product	Indexable insert for turning