

Garant
VC.T 160404, Grade: HB725-1


Order data

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| Order number | 261458 HB725-1 |
| GTIN | 4062406766146 |
| Item class | 21G |

Description

VC.T 160404 HB725-1 Grade: HB725-1
 Chip breaker: UM1
 Tolerance: M
 Cutting depth a_p : 0.2 - 4 mm
 Feed f : 0.05 - 0.5 mm/rev.
 Cutting speed v_c main application: 50 - 250 m/min

Technical description

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|--------------------------------------|----------------------|
| Corner radius | 0.4 mm |
| Cutting speed v_c main application | 50 - 250 m/min |
| Chip breaker | UM1 |
| Feed f | 0.05 - 0.5 mm/rev. |
| Grade | HB725-1 |
| Cutting conditions | slightly interrupted |
| Tolerance | M |

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|-------------------------------|------------------------------|
| Finishing/roughing assignment | Finishing |
| Main application | UNI |
| Tool material | Carbide |
| ISO code indexable insert | VCMT 160404 |
| Number of changes/inserts | 2 |
| Cutting depth a_p | 0.2 - 4 mm |
| Type of product | Indexable insert for turning |