

Garant
TCMT 110208, Grade: HB725-1


Order data

Order number	260984 HB725-1
GTIN	4062406765781
Item class	21G

Description

TCMT 110208 HB725-1 Grade: HB725-1
 Chip breaker: UM1
 Tolerance: M
 Cutting depth a_p : 0.2 - 4 mm
 Feed f : 0.05 - 0.5 mm/rev.
 Cutting speed v_c main application: 50 - 250 m/min

Technical description

Feed f	0.05 - 0.5 mm/rev.
Cutting conditions	slightly interrupted
Finishing/roughing assignment	Finishing
Grade	HB725-1
Number of changes/inserts	3
Corner radius	0.8 mm
ISO code indexable insert	TCMT 110208

Cutting depth a_p	0.2 - 4 mm
Tool material	Carbide
Main application	UNI
Tolerance	M
Chip breaker	UM1
Cutting speed v_c main application	50 - 250 m/min
Type of product	Indexable insert for turning