

Garant
VC.T 160408, Grade: HB725-1


Order data

Order number	261459 HB725-1
GTIN	4062406766153
Item class	21G

Description

VC.T 160408 HB725-1 Grade: HB725-1
 Chip breaker: UM1
 Tolerance: M
 Cutting depth a_p : 0.2 - 4 mm
 Feed f : 0.05 - 0.5 mm/rev.
 Cutting speed v_c main application: 50 - 250 m/min

Technical description

Tool material	Carbide
Cutting conditions	slightly interrupted
Tolerance	M
Number of changes/inserts	2
Corner radius	0.8 mm
Grade	HB725-1
Cutting depth a_p	0.2 - 4 mm

Cutting speed v_c main application	50 - 250 m/min
Feed f	0.05 - 0.5 mm/rev.
Chip breaker	UM1
Main application	UNI
ISO code indexable insert	VCMT 160408
Finishing/roughing assignment	Finishing
Type of product	Indexable insert for turning