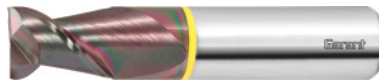


Garant
Solid carbide slot drill DIN 6535 HA, DLC, Ø DC: 4mm

Order data

Order number	201170 4
GTIN	4045197585141
Item class	11X

Description
Version:

Stronger cutting edges.

Dimensions similar to DIN 6527.

With the latest generation of **DLC coating sp²**.

Technical description

Recess Ø D ₁	3.9 mm
Cutting edge Ø D _c	4 mm
Overhang length L ₁ incl. recess	15 mm
Corner chamfer width at 45°	0.1 mm
Feed f _z for slot milling in short-chipping aluminium	0.015 mm
Feed f _z for side milling in short-chipping aluminium	0.02 mm
No. of teeth Z	2
Shank Ø D _s	6 mm
Overall length L	54 mm
Flute length L _c	8 mm
Direction of infeed	horizontal, oblique and vertical
Shank	DIN 6535 HA to h6
Tolerance nominal Ø	e8

Helix angle	45 degrees
Corner chamfer angle	45 degrees
Coating	DLC
Tool material	Solid carbide
Standard	DIN 6527
Type	W
Cutting width a_e for milling operation	0.5×D for side milling
Cutting width a_e for milling operation	Full slot cutting depth 1×D
Through-coolant	no
Colour ring	yellow
Type of product	End / face mill

User data

	Suitability	V_c	ISO code
Aluminium	Suitable	480 m/min	N
Aluminium (short chipping)	suitable	440 m/min	N
Alu > 10% Si	suitable	400 m/min	N
PMMA acrylic	Suitable	200 m/min	N
PE-HD	Suitable	160 m/min	N
PA 66	Suitable	200 m/min	N
PEEK	Suitable	150 m/min	N
PF 31	Suitable	130 m/min	N
PVDF GF20	suitable	180 m/min	N
POM GF25	suitable	160 m/min	N
PA 66 GF30	suitable	150 m/min	N
PEEK GF30	suitable	130 m/min	N
PTFE CF25	suitable	160 m/min	N

Honeycomb sandwich	suitable only under restricted conditions	300 m/min	N
Cu	Suitable	160 m/min	N
CuZn	Suitable	200 m/min	N
wet maximum	suitable		
wet minimum	suitable		
dry	suitable only under restricted conditions		
Air Services	suitable		
Shank grinding Type HB		129100 HB	