

Garant
VBMT 160408, Grade: HB7130-2


Order data

Order number	261154 HB7130-2
GTIN	4062406769246
Item class	21G

Description

VBMT 160408 HB7130-2 Grade: HB7130-2
 Chip breaker: VS
 Cutting depth a_p : 0.2 - 1.5 mm
 Feed f : 0.1 - 0.3 mm/rev.
 Cutting speed v_c main application: 80 - 270 m/min

Technical description

Grade	HB7130-2
Number of changes/inserts	2
Main application	M
Chip breaker	VS
Cutting depth a_p	0.2 - 1.5 mm
ISO code indexable insert	VBMT 160408
Cutting conditions	slightly interrupted

Corner radius	0.8 mm
Tool material	Carbide
Cutting speed v_c main application	80 - 270 m/min
Finishing/roughing assignment	Finishing
Feed f	0.1 - 0.3 mm/rev.
Type of product	Indexable insert for turning