

Garant**VC.T 160408, Grade: HB7130-2**

Order data

Order number	261374 HB7130-2
GTIN	4062406769260
Item class	21G

Description

VC.T 160408 HB7130-2 Grade: HB7130-2
Chip breaker: VS
Tolerance: M
Cutting depth a_p : 0.2 - 1.5 mm
Feed f : 0.1 - 0.3 mm/rev.
Cutting speed v_c main application: 80 - 270 m/min

Technical description

Corner radius	0.8 mm
Main application	M
Tolerance	M
Finishing/roughing assignment	Finishing
Cutting conditions	slightly interrupted
Number of changes/inserts	2
Tool material	Carbide

Feed f	0.1 - 0.3 mm/rev.
Cutting speed v_c main application	80 - 270 m/min
Cutting depth a_p	0.2 - 1.5 mm
Grade	HB7130-2
ISO code indexable insert	VCMT 160408
Chip breaker	VS
Type of product	Indexable insert for turning