

Garant**VC.T 160402, Grade: HB7130-2**

Order data

Order number	261370 HB7130-2
GTIN	4062406769253
Item class	21G

Description

VCMT 160402 HB7130-2 Grade: HB7130-2
Chip breaker: VS
Tolerance: M
Cutting depth a_p : 0.2 - 1.5 mm
Feed f : 0.1 - 0.3 mm/rev.
Cutting speed v_c main application: 80 - 270 m/min

Technical description

Cutting depth a_p	0.2 - 1.5 mm
Corner radius	0.2 mm
Chip breaker	VS
Grade	HB7130-2
Tolerance	M
Feed f	0.1 - 0.3 mm/rev.

Cutting speed v_c main application	80 - 270 m/min
ISO code indexable insert	VCMT 160402
Main application	M
Number of changes/inserts	2
Cutting conditions	slightly interrupted
Finishing/roughing assignment	Finishing
Tool material	Carbide
Type of product	Indexable insert for turning