

Garant**CC.T 09T302, Grade: HU7315-1**

Order data

Order number	260056 HU7315-1
GTIN	4062406769826
Item class	21G

Description

CCMT 09T302 HU7315-1 Grade: HU7315-1
Chip breaker: AF
Tolerance: G
Cutting depth a_p : 0.05 - 0.5 mm
Feed f : 0.03 - 0.1 mm/rev.
Cutting speed v_c main application: 120 - 600 m/min

Technical description

Chip breaker	AF
Feed f	0.03 - 0.1 mm/rev.
Tool material	Carbide
Corner radius	0.2 mm
Tolerance	G
Number of changes/inserts	2

Finishing/roughing assignment	Finishing
ISO code indexable insert	CCGT 09T302
Cutting conditions	continuous
Cutting depth a_p	0.05 - 0.5 mm
Grade	HU7315-1
Cutting speed v_c main application	120 - 600 m/min
Main application	N
Coating	uncoated
Type of product	Indexable insert for turning