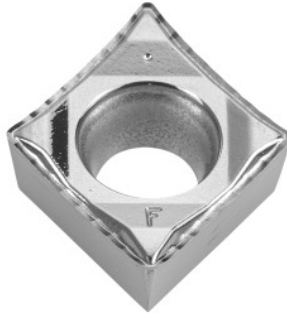


**Garant****CCGT 120402, Grade: HU7315-1**

## Order data

Order number	260062 HU7315-1
GTIN	4062406769833
Item class	21G

## Description

CC.T 120402 HU7315-1 Grade: HU7315-1  
Chip breaker: AF  
Tolerance: G  
Cutting depth  $a_p$ : 0.05 - 0.5 mm  
Feed  $f$ : 0.03 - 0.1 mm/rev.  
Cutting speed  $v_c$  main application: 120 - 600 m/min

## Technical description

Feed $f$	0.03 - 0.1 mm/rev.
Finishing/roughing assignment	Finishing
Cutting depth $a_p$	0.05 - 0.5 mm
Tolerance	G
Main application	N
Corner radius	0.2 mm

Cutting speed $v_c$ main application	120 - 600 m/min
Chip breaker	AF
Tool material	Carbide
Number of changes/inserts	2
Coating	uncoated
ISO code indexable insert	CCGT 120402
Grade	HU7315-1
Cutting conditions	continuous
Type of product	Indexable insert for turning