

Garant
DC.T 11T302, Grade: HU7315-1


Order data

Order number	260356 HU7315-1
GTIN	4062406769864
Item class	21G

Description

DCMT 11T302 HU7315-1 Grade: HU7315-1
 Chip breaker: AF
 Tolerance: G
 Cutting depth a_p : 0.05 - 0.6 mm
 Feed f : 0.03 - 0.1 mm/rev.
 Cutting speed v_c main application: 120 - 600 m/min

Technical description

Finishing/roughing assignment	Finishing
ISO code indexable insert	DCGT 11T302
Cutting conditions	continuous
Feed f	0.03 - 0.1 mm/rev.
Coating	uncoated
Number of changes/inserts	2

Tolerance	G
Main application	N
Grade	HU7315-1
Chip breaker	AF
Corner radius	0.2 mm
Cutting speed v_c main application	120 - 600 m/min
Tool material	Carbide
Cutting depth a_p	0.05 - 0.6 mm
Type of product	Indexable insert for turning