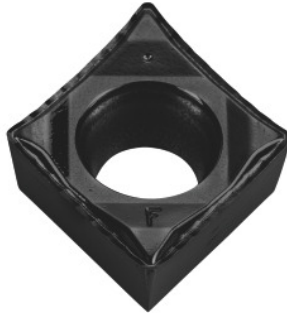


**Garant**
**CC.T 09T302, Grade: HB7315-1**


### Order data

Order number	260056 HB7315-1
GTIN	4062406769918
Item class	21G

### Description

CCMT 09T302 HB7315-1 Grade: HB7315-1  
 Chip breaker: AF  
 Tolerance: G  
 Cutting depth  $a_p$ : 0.05 - 0.5 mm  
 Feed  $f$ : 0.03 - 0.1 mm/rev.  
 Cutting speed  $v_c$  main application: 120 - 600 m/min

### Technical description

Main application	N
Cutting speed $v_c$ main application	120 - 600 m/min
Feed $f$	0.03 - 0.1 mm/rev.
Cutting conditions	continuous
Corner radius	0.2 mm
Cutting depth $a_p$	0.05 - 0.5 mm

Chip breaker	AF
Finishing/roughing assignment	Finishing
Tolerance	G
ISO code indexable insert	CCGT 09T302
Number of changes/inserts	2
Tool material	Carbide
Grade	HB7315-1
Type of product	Indexable insert for turning