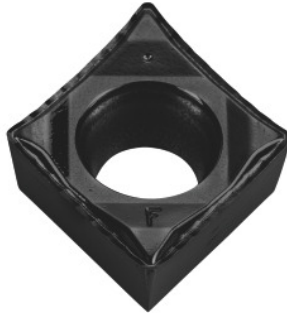


Garant**CCGT 120402, Grade: HB7315-1**

Order data

Order number	260062 HB7315-1
GTIN	4062406769932
Item class	21G

Description

CC.T 120402 HB7315-1 Grade: HB7315-1
Chip breaker: AF
Tolerance: G
Cutting depth a_p : 0.05 - 0.5 mm
Feed f : 0.03 - 0.1 mm/rev.
Cutting speed v_c main application: 120 - 600 m/min

Technical description

ISO code indexable insert	CCGT 120402
Chip breaker	AF
Feed f	0.03 - 0.1 mm/rev.
Main application	N
Tool material	Carbide
Cutting depth a_p	0.05 - 0.5 mm

Cutting speed v_c main application	120 - 600 m/min
Number of changes/inserts	2
Tolerance	G
Finishing/roughing assignment	Finishing
Corner radius	0.2 mm
Cutting conditions	continuous
Grade	HB7315-1
Type of product	Indexable insert for turning