

**Garant****VC.T 160402, Grade: HU7315-1**

## Order data

Order number	261370 HU7315-1
GTIN	4062406770044
Item class	21G

## Description

VCMT 160402 HU7315-1 Grade: HU7315-1  
Chip breaker: AF  
Tolerance: G  
Cutting depth  $a_p$ : 0.05 - 1.5 mm  
Feed  $f$ : 0.03 - 0.25 mm/rev.  
Cutting speed  $v_c$  main application: 50 - 600 m/min

## Technical description

Main application	N
Corner radius	0.2 mm
Tolerance	G
Coating	uncoated
Cutting depth $a_p$	0.05 - 1.5 mm
Cutting conditions	continuous

Finishing/roughing assignment	Finishing
Tool material	Carbide
Grade	HU7315-1
Number of changes/inserts	2
Cutting speed $v_c$ main application	50 - 600 m/min
Chip breaker	AF
ISO code indexable insert	VCGT 160402
Feed $f$	0.03 - 0.25 mm/rev.
Type of product	Indexable insert for turning