

Garant**VC.T 110302, Grade: HB7315-1**

Order data

Order number	261364 HB7315-1
GTIN	4062406770037
Item class	21G

Description

VCMT 110302 HB7315-1 Grade: HB7315-1
Chip breaker: AF
Tolerance: G
Cutting depth a_p : 0.05 - 1.5 mm
Feed f : 0.03 - 0.25 mm/rev.
Cutting speed v_c main application: 50 - 600 m/min

Technical description

Chip breaker	AF
Number of changes/inserts	2
Finishing/roughing assignment	Finishing
Feed f	0.03 - 0.25 mm/rev.
Cutting depth a_p	0.05 - 1.5 mm
Tool material	Carbide

Tolerance	G
Grade	HB7315-1
Cutting conditions	continuous
Cutting speed v_c main application	50 - 600 m/min
Corner radius	0.2 mm
Main application	N
ISO code indexable insert	VCGT 110302
Type of product	Indexable insert for turning