

**Garant****VC.T 160402, Grade: HB7315-1**

## Order data

Order number	261370 HB7315-1
GTIN	4062406770051
Item class	21G

## Description

VCMT 160402 HB7315-1 Grade: HB7315-1  
Chip breaker: AF  
Tolerance: G  
Cutting depth  $a_p$ : 0.05 - 1.5 mm  
Feed  $f$ : 0.03 - 0.25 mm/rev.  
Cutting speed  $v_c$  main application: 50 - 600 m/min

## Technical description

ISO code indexable insert	VCGT 160402
Feed $f$	0.03 - 0.25 mm/rev.
Cutting speed $v_c$ main application	50 - 600 m/min
Cutting depth $a_p$	0.05 - 1.5 mm
Corner radius	0.2 mm
Grade	HB7315-1

Chip breaker	AF
Cutting conditions	continuous
Finishing/roughing assignment	Finishing
Tool material	Carbide
Tolerance	G
Number of changes/inserts	2
Main application	N
Type of product	Indexable insert for turning