

**Garant**
**VC.T 110302, Grade: HU7315-1**


### Order data

Order number	261364 HU7315-1
GTIN	4062406770020
Item class	21G

### Description

VCMT 110302 HU7315-1 Grade: HU7315-1  
 Chip breaker: AF  
 Tolerance: G  
 Cutting depth  $a_p$ : 0.05 - 1.5 mm  
 Feed  $f$ : 0.03 - 0.25 mm/rev.  
 Cutting speed  $v_c$  main application: 50 - 600 m/min

### Technical description

Cutting depth $a_p$	0.05 - 1.5 mm
Finishing/roughing assignment	Finishing
Cutting conditions	continuous
Tool material	Carbide
Grade	HU7315-1
Feed $f$	0.03 - 0.25 mm/rev.

Number of changes/inserts	2
Tolerance	G
Cutting speed $v_c$ main application	50 - 600 m/min
Coating	uncoated
Chip breaker	AF
ISO code indexable insert	VCGT 110302
Corner radius	0.2 mm
Main application	N
Type of product	Indexable insert for turning